



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0244.005

DVS ZERT GmbH hereby certifies that the welding company

Riecken Maschinenbau GmbH
Am Flugplatz 22
49565 Bramsche
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-07-09 until 2028-07-08

Düsseldorf, 2025-06-12
Place and date of issue

Lead auditor: Dipl.-Ing. DRÄGER


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 1.2, 3.1	t = 5 - 60 mm	FW, BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Christoph Riecken, EWE

born: 1964-11-11

1st deputy(ies) of the responsible welding coordinator(s):

Bernd Riecken, IWS

born: 1963-12-31

Others deputies:

Ralf Barkau, IWS

born: 1961-07-01

Remarks:

Register no.:

DVSZERT/15085/CL1/244/15/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.